

Installation Manual Model COLOR SOUNDER FCV-30

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0 0 0 1 5 1 8 3 7 1 5

▲ SAFETY INSTRUCTIONS



ELECTRICAL SHOCK HAZARD Do not open the equipment unless totally familiar with electrical circuits and service manual.

Only qualified personnel should work inside the equipment.

Turn off the power at the switchboard before beginning the installation.

Fire or electrical shock can result if the power is left on.

Do not install the equipment where it may get wet from rain or water splash.

Water in the equipment can result in fire, electrical shock or equipment damage.

Be sure no water leaks in at the transducer mounting location.

Water leakage can sink the vessel. Also, confirm that the transducer will not loosen by ship's vibration. The installer of the equipment is solely responsible for the proper installation of the equipment. FURUNO will assume no responsibility for any damage associated with improper installation.

Be sure that the power supply is compatible with the voltage rating of the equipment.

Connection of an incorrect power supply can cause fire or equipment damage. The voltage rating of the equipment appears on the label above the power connector.

Install the transducer according to the installation instructions.

Failure to install the transducer correctly may result in water leakage and damage to the ship's hull.

For wooden or FRP vessel using a steel tank, attach a zinc plate to the hull to prevent electrolytic corrosion.

Electrolytic corrosion can, in the worst case, result in loss of the transducer.



Ground the equipment to prevent mutual interference.

Observe the following compass safe distances to prevent interference to a magnetic compass:

	Standard	Steering
	compass	compass
CV-301	0.85 m	0.55 m
CV-302	1.55 m	0.95 m
CV-300	1.25 m	0.70 m
CV-304	1.10 m	0.70 m

Do not allow warm water or any other liquid other than seawater or freshwater to contact the transducer.

Damage to the transducer may result.

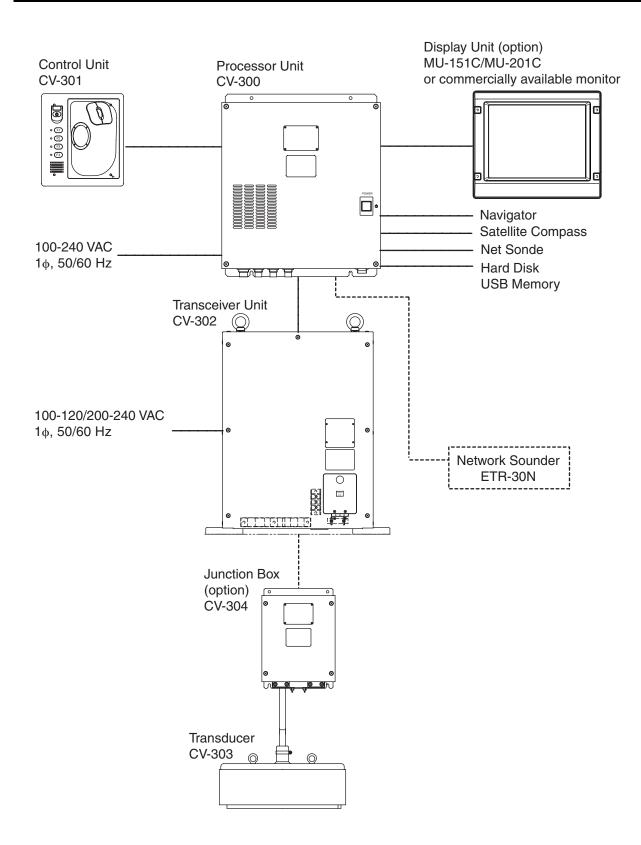
Do not install the transducer where noise or air bubbles is present.

Performance will be affected.

The transducer cable must he handled carefully, following the guidelines below.

- Keep fuels and oils away from the cable.
- Locate the cable where it will not be damaged.
- The cable sheath is made of chloro-
- phrene or polychloride vinyl, which are easily by damaged plastic solvents such as toulene. Locate the cable well away from plastic solvents.

SYSTEM CONFIGURATION



EQUIPMENT LISTS

Standard supply

Name	Туре	Code No.	Qty	Remarks
Processor Unit	CV-300	_	1	With spare parts SP02-04801, SP02-05101 and installation materials CP06-01401
Control Unit	CV-301	_	1	With FP03-09860 & CP03-25604
Transceiver Unit	CV-302 CV-302-MS	_	1	With SP02-04901 & CP02-07801
Transducer	CV-303	_	1	
Thru-hull pipe	TFB-1600	000-012-539	1	
	CP03-28900	000-082-658		Connector CP03-28901 (MPS588-C: 000-166-044-10, 2 pcs) & cable FR-FTPC-CY *10m*
Installation Materials	CP03-28910	000-082-659	1 set	Connector CP03-28901 (MPS588-C: 000-148-322, 2 pcs) & cable FR-FTPC-CY *20m*
	CP03-28920	000-082-660		Connector CP03-28901 (MPS588-C: 000-148-322, 2 pcs) & cable FR-FTPC-CY *30m*

Installation Materials CP06-01401: 001-403-810

Name	Туре	Code no.	Qty	Remarks
Connector	SRCN6A13-3S	000-160-725-10	1	For power line

Installation Materials CP03-25604: 008-539-850

Name	Туре	Code no.	Qty	Remarks
Screw	M4x12	000-163-192-10	4	

Installation Materials CP02-07801: 001-416-080

Name	Туре	Code no.	Qty	Remarks
Crimp-on lug	FV5.5-S4	000-166-750-10	3	

Spare parts SP02-05101: 001-416-060

Name	Туре	Code no.	Qty	Remarks
Fuse	FGMB 250V 5A PBF	000-157-570-10	2	

Spare parts SP02-04901: 001-416-070

Name	Туре	Code no.	Qty	Remarks
Fuse	FGMB 125V 10A PBF	000-157-470-10	2	
Fuse	FGMB 250V 5A PBF	000-157-570-10	2	

Accessories SP03-09860: 008-535-690

Name	Туре	Code no.	Qty	Remarks
Cushion	TM-180-302	000-166-468-10	2	
Grommet	G-49	000-166-406-10	1	
Blind seal	22-020-1005-1	100-173-591-10	3	
KB fixing metal	03-163-7821-1	100-306-291-10	1	
Pan head screw	M4x12	000-163-192-10	2	

Optional equipment

Name	Туре	Code No.	Qty	Remarks
	CV-304-10	4-10 000-012-540 1		With cable Z-FNH-SB 68XP26AWG, 10 m
Junction box	CV-304-20	000-012-541		With cable Z-FNH-SB 68XP26AWG, 20 m
Transducer tank	T-625	000-012-545	1	
Transducer Fixing plate kit	T-625-A	001-096-720	1	

1. MOUNTING

NOTICE

Do not apply paint, anti-corrosive sealant or contact spray to coating or plastic parts of the equipment.

Those items contain organic solvents that can damage coating and plastic parts, especially plastic connectors.

1.1 Control Unit

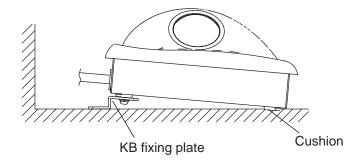
Mounting considerations

When selecting a mounting location, keep in mind the following points:

- Select a location where the control unit can be operated conveniently.
- Locate the unit away from heat sources because of heat that can build up inside the unit.
- Locate the equipment away from places subject to water splash and rain.
- Determine the mounting location considering the length of the signal cable between the control unit and the processor unit. (The length of the signal cable is 5 m.)
- Observe the compass safe distances on page ii to prevent deviation of a magnetic compass.

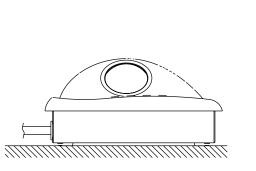
Fixing with KB fixing plate

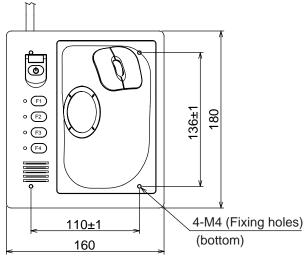
- 1. Fix the KB fixing plate to the bottom of the control unit.
- 2. Attach cushions to the bottom of the control unit as shown below.
- 3. Fix it to a desired location with self-tapping screws (local supply).



Fixing without KB fixing metal

- 1. Drill four mounting holes of 5 mm diameter referring to the drawing below.
- 2. Fix the control unit with four screws (M4) from under side of the desktop. Use M4x12 (supplied) for mounting panel thickness "t" between 2 and 5 mm. For greater thickness, screw length shall be M4x(t+7.8±2).





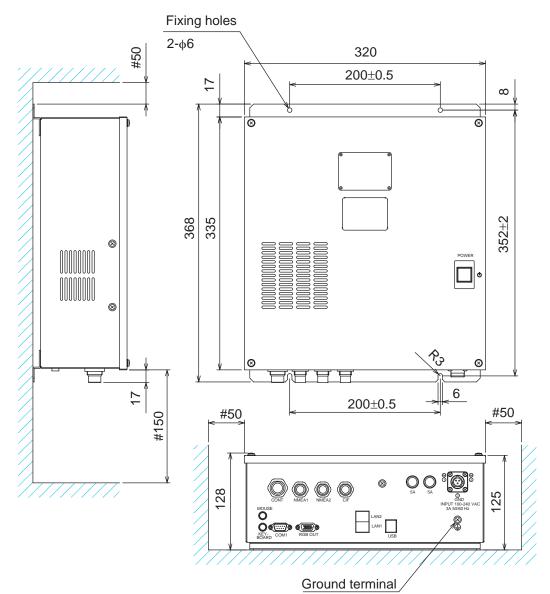
1.2 Processor Unit

The processor unit can be mounted on the deck, a desktop or on a bulkhead. Select a mounting location considering the points below.

- Locate the unit out of direct sunlight.
- Select a location where temperature and humidity are moderate and stable.
- Locate the unit where its cover can be easily removed and cabling easily accessed.
- For mounting on a bulkhead be sure the mounting location is strong enough to support the unit under the pitching and rolling normally encountered on the vessel.
- Leave sufficient space around the unit for maintenance and servicing. Recommended maintenance space "#" appears in the figure below.

Tabletop or deck mounting: Fasten with four tapping screws.

Bulkhead mounting: Screw in two tapping screws in mounting location for lower mounting holes of the unit, leaving 5 mm protruding. Set the processor unit to the screws, tighten screws and screw in two tapping screws for upper mounting holes of the unit.

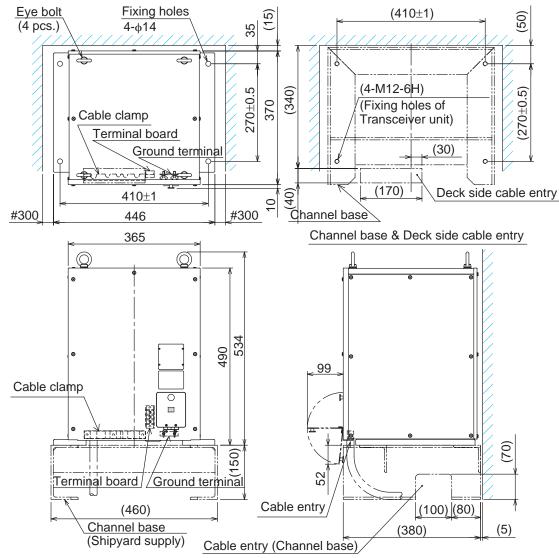


1.3 Transceiver Unit

The transceiver unit is designed to be mounted on the deck. Select a mounting location considering the points below.

- The transceiver unit generates heat so the mounting location should be well ventilated and dry.
- The unit is only designed for deck mounting.
- Secure the maintenance space "#" shown in the figure below for ease of maintenance and service.
- For the CV-302-MS (transceiver unit with motion sensor), install it horizontally in the location where the ambient temperature is lower than 45°C. If the front panel of the unit is oriented to port, its motion sensor faces the bow, i.e., the arrow mark of the NOTE label on the transceiver unit orients to bow. After installation, compensate for installation angle error, referring to chapter 3.

If necessary, install a channel base on the mounting location, consulting with the shipyard. Fasten the transceiver unit to the channel base with M12 bolts. If necessary, reinforce the transceiver unit against vibration by stays extending from the eyebolts.



1.4 Transducer

The performance of the color sounder depends upon the transducer position.

- A place least affected by air bubbles should be selected since turbulence blocks the sounding path.
- Select a place not influenced by engine noise.
- Further, select a place not influenced by other electronic device.

Install the transducer on the hull, orienting it so the bow mark is facing the ship's bow.

Note: Carefully handle the transducer. Do not lift the transducer by holding the cable, nor drop it.

It is known that air bubbles are fewest at the place where the bow first falls and the next wave rises, at usual cruising speed. In small, slow-speed boats, the position between 1/3 and 1/2 of the ship's length from the bow is usually a good place. The face of the transducer must be facing the sea bottom in normal cruising trim of the boat.

Refer to the installation drawing for the transducer, combined with the thru-hull pipe TFB-1600 and optional transducer tank T-625.

About transducer casing

The FURUNO transducer tank is finished with lacquer primer to prevent corrosion in storage. After welding the casing to ship's hull, remove the lacquer primer, using lacquer thinner. Coat casing with same paint as used on ship's hull.

How to remove lacquer primer from the tank (Several methods)

- 1. Dissolve and remove paint with solvent.
- 2. Remove rust, coating, oil film, etc, with a blaster.
- 3. Remove with a disk sander or foil brush.

Transducer Fixing Plate Kit (optional) assembly

When using the optional T-625 transducer tank, you can use the optional T-625-A transducer fixing plate kit against expected noise of the ship movement.

Name	Туре	Code Number	Quantity
Transducer fixing	T-625-A	001-096-730-00	1
plate			
Hose band	Action Band	000-173-035-10	2
	-450-SUS		
Flank sponge	02-153-4322	100-357-760-10	2

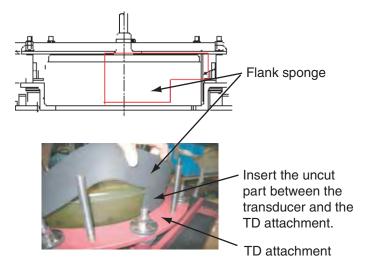
Transducer Fixing Plate Kit T-625-A

1. MOUNTING

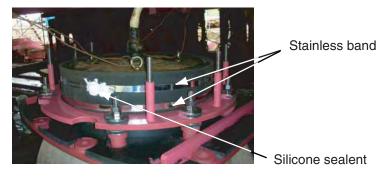
1. Remove the press plate from the transducer fixing plate and attach to the transducer.



2. Wreathe the two flank sponges around the lateral sides of the transducer. Face the cut side toward the transducer and insert the uncut part between the transducer and the TD attachment.



3. Attach the sponge with the hose band (stainless band). Apply silicone sealant (local supply) to the screws to prevent rusting and corrosion.



4. Replace the press plate as before. Tighten a double nut at 63.5Nm torque.

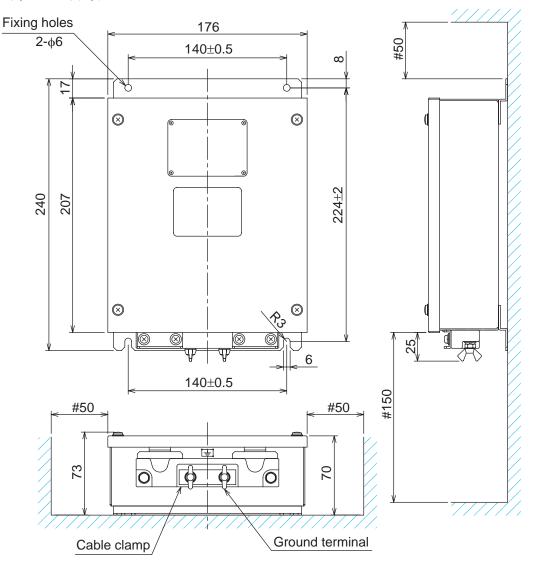


5. To attach to the ship's bottom, refer to the T625 tank drawing.

1.5 Junction Box (option)

If the length of cable between the transducer and transceiver unit is more than 15 m, the optional junction box (with 10 m or 20 m cable) can be used for cable extension.

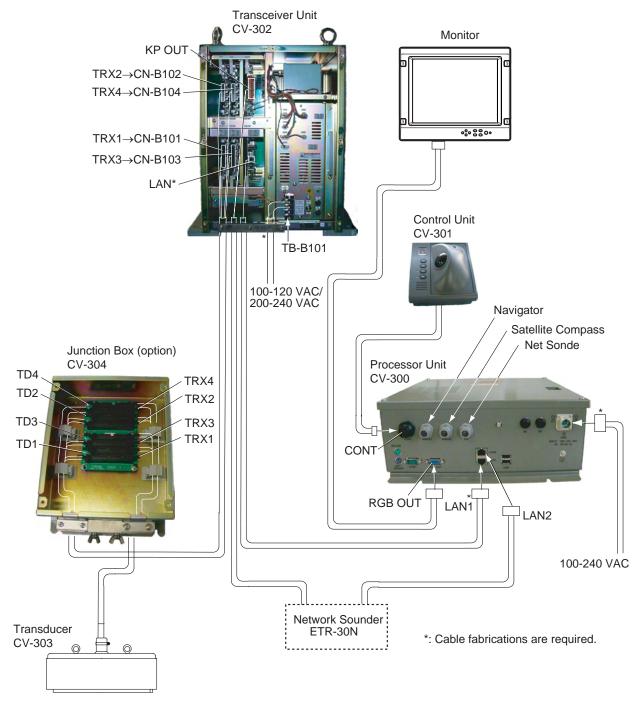
For bulkhead mounting, orient the cable entry downside and fix the junction box with M5 bolts (shipyard supply).

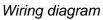


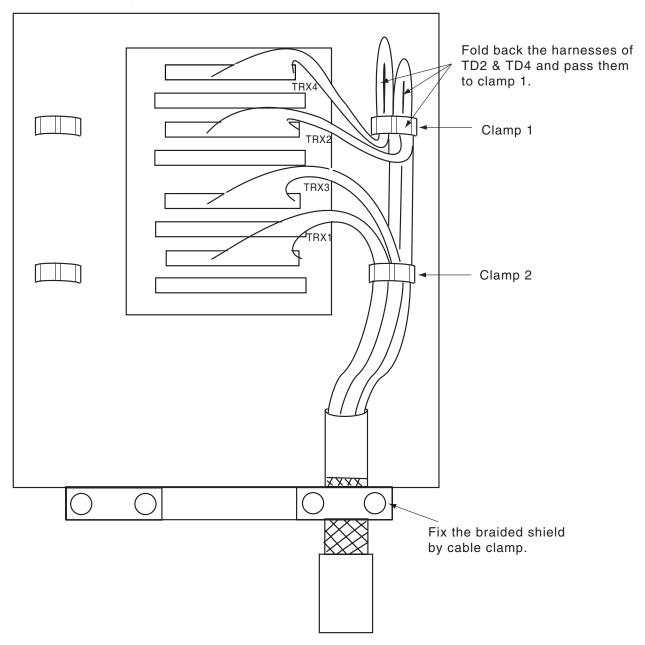
2. WIRING

2.1 Interconnection

Refer to the interconnection diagram at the back of this manual for detailed information.





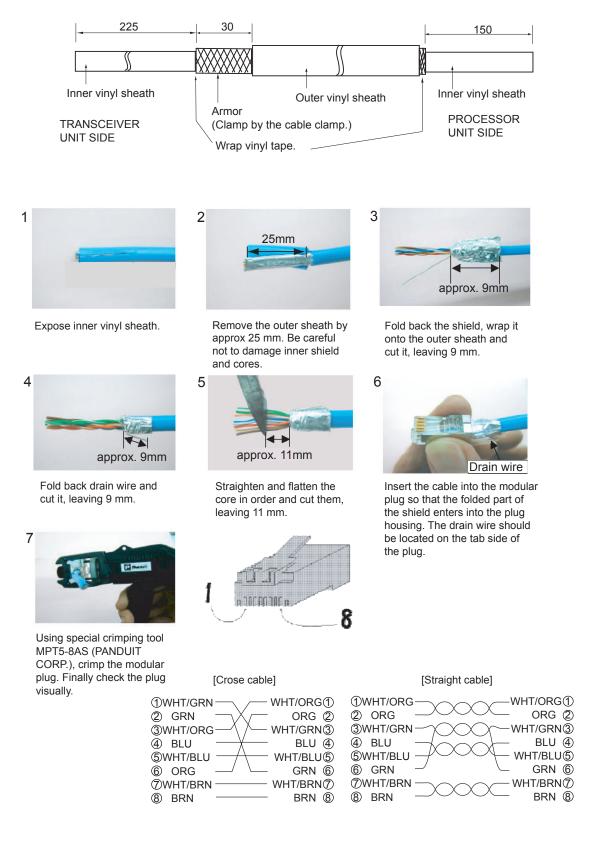


Cable running in the junction box

2.2 Cable Fabrication

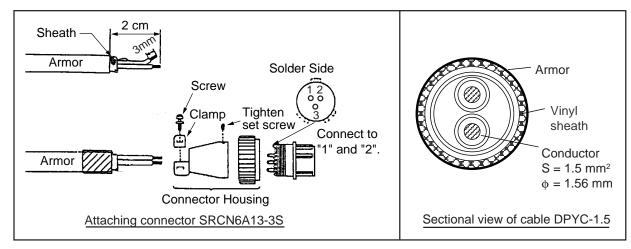
LAN cable

The LAN cable (FR-FTPC-CY 10, 20, or 30 m) connects between the processor unit and the transceiver unit. Cut armor and outer vinyl sheath as shown below and then connect the modular connector MPS588-C (supplied) to both ends.



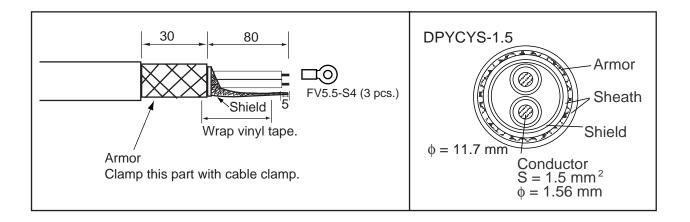
Power cable for the processor unit

Use power cable DPYC-2.5 (Japan industry standard cable) or equivalent. Connect connector SRCN6A13-3S (supplied) as follows.



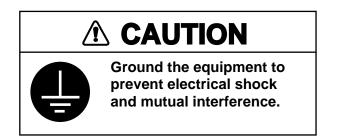
Power cable for the transceiver unit

Use power cable DPYCYS-1.5 (Japan industry standard cable) or equivalent. Connect crimp-on lugs FV5.5-S4 (supplied) as follows.



Ground

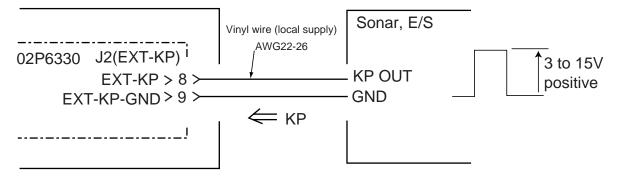
The processor unit, transceiver unit and junction box should be grounded to prevent electrical shock and mutual interference. Connect an earth plate or earth wire between unit and ship's superstructure to ground.

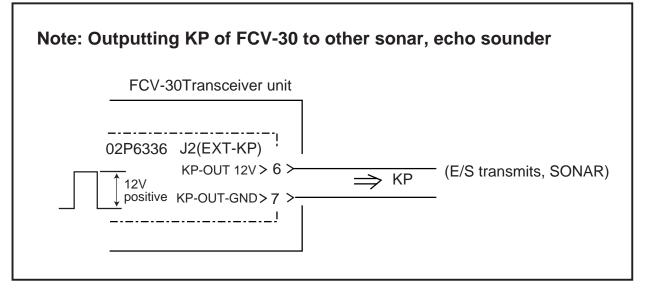


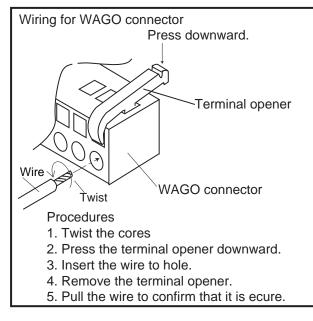
2.3 Synchronizing Transmission with Echo Sounder or Other Sonar

To synchronize transmission of the FCV-30 with an echo sounder or other type of sonar, connect it as shown below. Also, set the **Ping Setting** to **External**, referring to page 3-4 and 3-5 of the FCV-30 Operation manual.

FCV-30 Transceiver unit







2.4 Input/Output Sentences

Input sentences (talker not specified)

Sentence	Data	Remarks
GGA	Time, position	NMEA
GLC	GRI, TD (Loran C)	NMEA
GLL	Latitude and longitude	NMEA
GTD	TD (Loran C)	NMEA
MTW	Water temperature	NMEA
RMA	Loran C data (Latitude and longitude, TD, ground speed and course	NMEA
RMB	Recommended minimum navigation information	NMEA
RMC	GNSS data (Latitude and longitude, ground speed and course)	NMEA
VTG	Speed through the ground and course	NMEA
BWC	Bearing and distance to waypoint	NMEA
VHW	Water speed and heading	NMEA
GNS	GNSS fix data	NMEA
ZDA	Time and date	NMEA
hve	Heave information (Satellite compass) P sentence	SC
att	Roll and pitch angle (Satellite compass) P sentence	SC

Output sentences

Talker	Sentence	Data	Remarks
SD	DBS	Depth below sea surface	Ver. 1.5
SD	DBT	Depth below transducer	Ver. 1.5, 2.0, 3.0
SD	DPT	Depth below transducer	Ver. 2.0, 3.0
YC	MTW	Water temperature	Ver. 1.5, 2.0, 3.0
		(With connection of water temperature sensor)	
SD	TLL	Target position	Ver. 1.5, 2.0, 3.0
SD	vrm	VRM depth, P sentence	Ver. 1.5, 2.0, 3.0
SD	btm	Seabed discrimination data	Ver. 1.5, 2.0, 3.0

CIF input signal

Signal	Data	Remarks
58	Temperature	
D3	Sonde no., water temperature, Net depth	

3. SYSTEM SETTINGS AFTER INSTALLATION

After installing all equipments, set up the equipment as shown in this chapter.

The FCV-30 is shipped from the factory ready for connection to an XGA monitor. To connect an SXGA monitor, contact a FURUNO agent or dealer.

3.1 System Setting

Do the system settings as follows.

1. Click **System** in the menu bar to open the system menu.

File	Disp	Setting	System	Window	Service	
	TS			Output		
			Compe	nsation		
			Temp Net			
			Color			
			Unit Comm Date	unication		
			Test /	Initializati	on 🕨	

<u>Output</u>

1. Click **Output** in the system menu to show the OUTPUT dialog box.

Output	
TLL Bottom discrimination NMEA version	OFF Version 2.0
OK Ca	ncel Apply

- 2. To output the TLL data (when the "Maker Line" in the menu bar is clicked) to external equipment via NMEA port, set **TLL** to **ON**.
- 3. To output the seabed data to external equipment via NMEA port, set **Bottom discrimination** to **ON**.

Note that this function outputs bottom hardness/roughness in ten levels, however there is currently no receiving device which handles this data.

- 4. To set NMEA version according to equipment connected, choose the version among 1.5, 2.0 and 3.0.
- 5. Click the **OK** or **Apply** button.

Compensation

1. Click **Compensation** in the System menu to show the Compensation dialog box is displayed.

Stabilization	ON		Motion sensor	Internal ser	nsor 💌
Heave	ON	-	SC-TD in bow/stern dir	D	• > m
Sound velocity	1500	▲ ► m/s	SC-TD in port/stbd dir	D	• > m
Draft	0.0	∢ ▶ m	SC-TD in up/down dir	D	<u>∢</u> ≯ m
Roll offset	0.0	· · deg	Internal sensor in bow dir	0	· · de
Pitch offset	0.0	· → deg			

Ten key button

2. Set the following items. To enter numeric values, press the ten-key button at lower left-hand side to open the ten-key panel. Click appropriate numeric keys.

Stabilization: Choose ON to activate the stabilization function.

Heaving: Choose ON to enable the heaving correction function. The satellite compass is required to connect.

Sound velocity: Compensate the sound speed if the depth indicated on the screen is different from the usual depth indication for the area. (Setting range: 1400 to 1600 m/s) **Draft**: Set the ship's draft if you want to display the depth from sea surface to seabed rather than from the transducer. (Setting range: -6.0 to +60.0 m)

Roll offset: Compensate the roll angle error of the motion sensor. Set positive values when the starboard is up. (Setting range: -10.0 to +10.0 degrees)

Pitch offset: Compensate the pitch angle error of the motion sensor. Set positive values when the bow is up. (Setting range: -10.0 to +10.0 degrees)

• Note that the satellite compass has its own roll and pitch corrections. Enter compensations here or at the satellite compass; do not compensate at both.

Motion sensor: Choose the internal sensor or SC (Satellite Compass) for stabilization. **SC-TD in longitudinal dir**: Set the longitudinal distance from satellite compass antenna (SC) to transducer (TD). If the TD is bow side, set positive values. (Setting range: -100.0 to +100.0 m)

SC-TD in port/stbd dir: Set the transverse distance from SC to TD. If the TD is starboard side, set positive values. (Setting range: -100.0 to +100.0 m)

SC-TD in up/down dir: Set a vertical distance from TD to SC, in positive values. (Setting range: -100.0 to +100.0 m)

Internal sensor in bow dir: If so equipped, correct installation angle error of the internal motion sensor, i.e., the transceiver unit. If the transceiver unit is installed with its front panel facing to the port side exactly, the motion sensor faces the bow at zero degrees. If installed panel facing to the bow, enter 90. (Setting range: 0 to 360 degrees)

• Inscribe this setting value on the NOTE label on the front panel of the transceiver unit.

Temperature

1. Click **Temp** in the system menu to show the "Temp" dialog box.

1	le mp	
	Temp input Temp adjust	NMEA.
	56	OK Cancel Apply

2. Set the following items.

Temp input: Choose CIF or NMEA as the temperature data source as appropriate. Temp adjust: Enter compensation value for CIF input. (Setting range: -20.0 to +20.0 degrees)

<u>Net</u>

1. Click **Net** in the system menu to show the "Net" dialog box.

Net			
Input data		NMEA	
V-temp graph Horizontal axis (Horizontal axis (-5.0 35.0	· · c
56	ОК	Cancel	Apply

2. Set the following items.

Input data: Choose CIF or NMEA as the net data source as appropriate.

CIF: The temperature & depth data from the net recorder.

NMEA: The temperature & depth data from the trawl sonar.

Horizontal axis (Min): Set minimum value of the horizontal axis of the vertical temperature graph. (Setting range: -5.0 to +35.0 degrees) Horizontal axis (Max): Set maximum value of the horizontal axis of the vertical

temperature graph. (Setting range: -5.0 to +35.0 degrees)

Communication parameters

1. Click **Communication** in the system menu to show "Communication" dialog box.

Communication								
Network IP address	192 •	▶ . 168	↓ ▶ . 2	↓ , 3		Port	10000	
NMEA			SC			CIF		
Port	NMEA1	•	Port	NMEA2	•	Port	CIF	•
Baud rate	4800	💌 bps	Baud rate	38400	💌 bps	Baud rate	4800	💌 bps
Bit rate	8	💌 bit	Bit rate	8	💌 bit	Bit rate	7	💌 bit
Stop bit	1	💌 bit	Stop bit	1	💌 bit	Stop bit	2	💌 bit
Parity bit	None	•	Parity bit	None	-	Parity bit	Even	•
56						OK	Cancel	Apply

2. Set the following items.

IP address: Set the IP address of the network.

Port: Set the port number. Normally no change is required.

Port in the NMEA/SC/CIF field:

COM1: Choose this when an external equipment is connected to COM1 port of the processor unit.

- NMEA1: Choose this when an external equipment is connected to NMEA1 port of the processor unit.
- **NMEA2**: Choose this when an external equipment is connected to NMEA2 port of the processor unit.
- **CIF**: Choose this when an external equipment is connected to CIF port of the processor unit.
- **Baud rate**: Set baud rate of the transmission signal among 4800, 9600, 19200 and 38400 bps for NMEA and 600, 1200, 2400 and 4800 bps for CIF.

Bit rate: Set the character size of the transmission data between 7 bit and 8 bit. **Stop bit**: Set the stop bit size of the transmission data among 1 bit, 1.5 bit and 2 bit. **Parity bit**: Set the parity of the transmission data among none, odd and even.

Note: To output data from SC-50/110 in NMEA format, set the SC-50/110 as follows.

-Output format: IEC ed1

-Sentence: ATT, HVE (For others, set all OFF.)

-Baud rate: 38400 bps

-Cycle: 25 ms

(Talker : any)

Setting the Date

1. Click the **Date** in the system menu. The Date dialog box is displayed.

Date			
Year		Hour 17	
Month	1	Minutes 42	▲ ►
Day	21	Seconds 8	••
56	0	Cancel	Apply

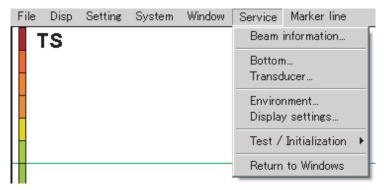
- 2. Using \blacktriangleleft or \blacktriangleright or ten-key panel, enter current date and time.
- 3. Click the **OK** or **Apply** button. From this moment, the time counts up.

Note that the date and time are not displayed on the screen, however data files which are downloaded are named by date and time. The time is backuped by the internal battery cell.

3.2 Transducer parameters

The data sheets about the transducer parameters are attached to the transducer. Detach them and attach one on the display unit and one to last page of the operator's manual. The compensation data on the sheet should be entered here. However, this compensation can be done by only serviceman.

1. Using the mouse wheel, double-chick the space just below the right edge of the menu bar. Left-click **2005** followed by **ENTER** to open the Service menu.



2. Choose **Service – Transducer** in the menu bar to show the Transducer dialog box.

Transducer	
Parameter1 Parameter2	33.40 ► 0.00 ►
SB OK	Cancel Apply

3. Enter the parameters in the Parameter1 and Parameter2 boxes, referring to the parameter sheet attached to the transducer cable. If the parameter 2 in the parameter sheet is blank, leave the setting 0.00.

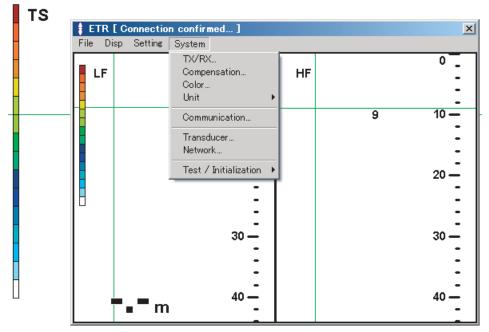
- 4. Click the **OK** button to close the dialog box.
- 5. Using the mouse wheel, double-click the space just below the right edge of the menu bar. The Service menu disappears. Also, the Service menu disappears by turning off and on the FCV-30.
- Note: Do not change the setting in the **Beam Information**, **Bottom** or **Environment** in the **Service** menu at installation.

3.3 Network Sounder Setting

When connecting the network sounder ETR-30N, set the transducer (frequency) and network.

Transducer (frequency) setting

- 1. Click **ETR** in the **File** menu to show the ETR window.
- 2. Hold down [F1] and [F4] key and click the System in the ETR window.



3. Click Transducer to show the ETR Transducer window.

ETR Transducer			
Freq setup Setting method Model number		C Manual	
LF	kHz kW TAP : -	HF Model number	kHz kW TAP : -
Freq [Manual]	41 KHz	Freq [Manual]	220 () kHz
<u></u>			OK Cancel Apply

4. If the transducer to be used is programmed in the FCV-30, choose **Model number** in the Setting method box, and choose the model in LF or HF box.

ETR Transducer Freq setup Setting method				
 Model number 			C Manual	
			HF	
Model number	·	1	Model number	
Freq [Manual]	28kHz 28F-8 28kHz 28F-8 28kHz 28F-18 28kHz 28F-24H 38kHz 38E-9-18S1 45kHz 45F-12H 50kHz 50B-6/6B 50kHz 50B-9/9B	kHz	Freq [Manual]	kHz - kW TAP : - 220 • kHz
	50kHz 50F-8G 50kHz 50/200-1ST	R when	setting is changed.	
	50kHz 50/200-1T 50kHz 50B-12 50kHz 50/200/400 50kHz 50/200/400		(DK Cancel Apply
	50kHz 50/3k/3F 50kHz 50F-24H 50kHz 50BL-24H 68kHz 68F-8H 68kHz 68F-30H 88kHz 88B-8	-		

- **Note:** Change the tap inside the ETR-30N according to the character which appears next to "TAP": A to D displayed beneath the frequency. For details, see the Operator's Manual for the ETR-30N.
- 5. If the transducer is not programmed in the FCV-30, choose **Manual** in the Setting method box, and enter the frequency manually by the keyboard or use ◄ or ► button (Setting range: 25 to 220 kHz).
- 6. Click the **Apply** button and then the **OK** button.

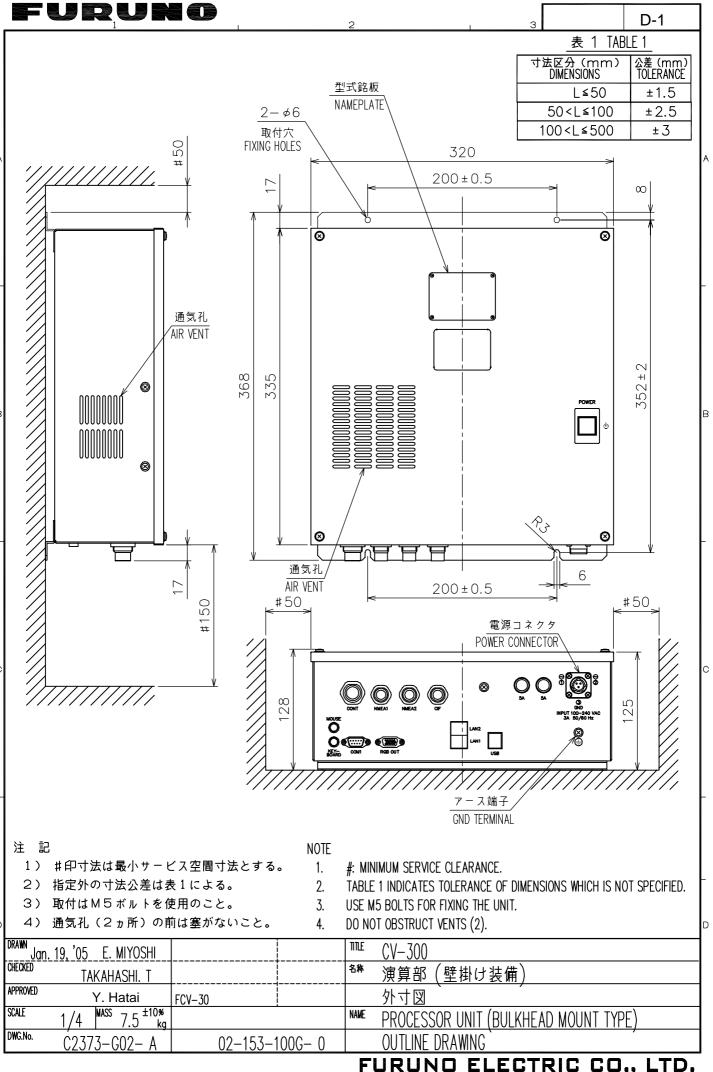
Network Setting

- 1. Hold down [F1] and [F4] key and click the **System** in the ETR window.
- 2. Click Network to show the ETR Network window.

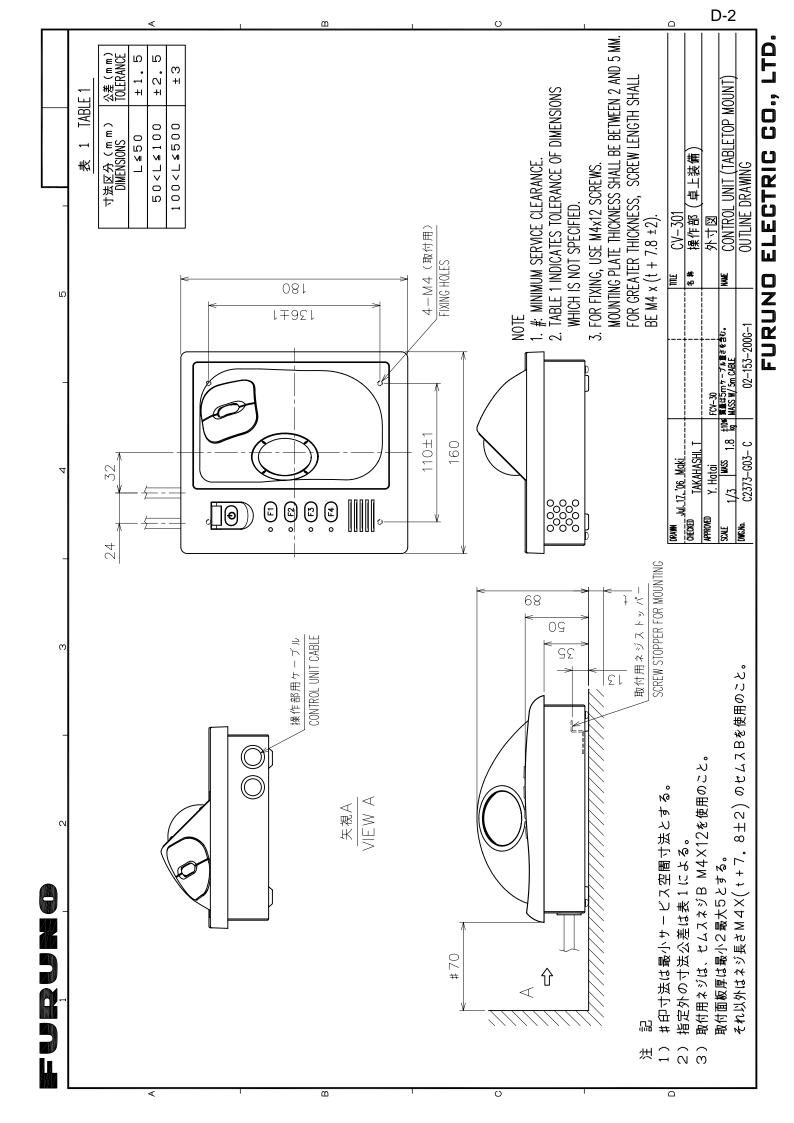
ETR Network				
Host name SOUNDER5				
Restart ETR when setting is changed.				
OK Cancel Apply				

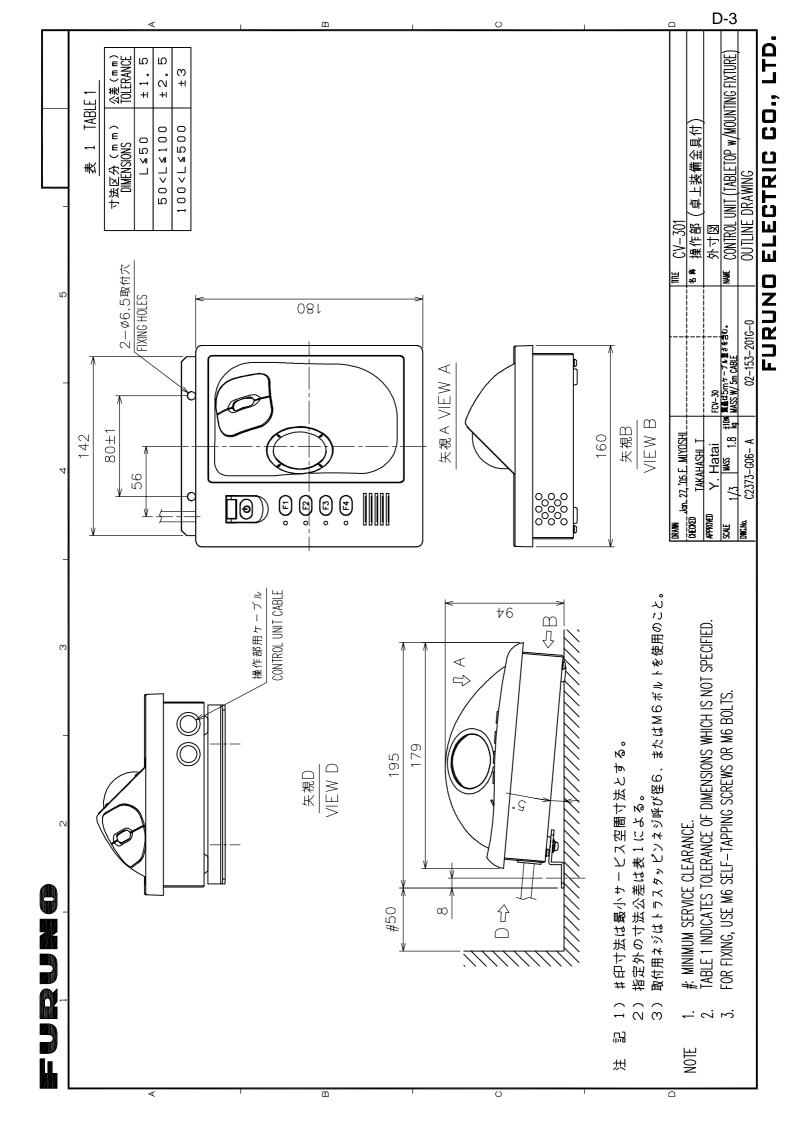
- Choose the Host name from the drop-down menu according to ETR-30N setting. Choose SOUNDER when Host name of ETR-30N is 0, and choose SOUNDER 1 when Host name of ETR-30N is 1, etc. For details, see the Operator's Manual for ETR-30N.
- 4. Click the **Apply** button and then the **OK** button.

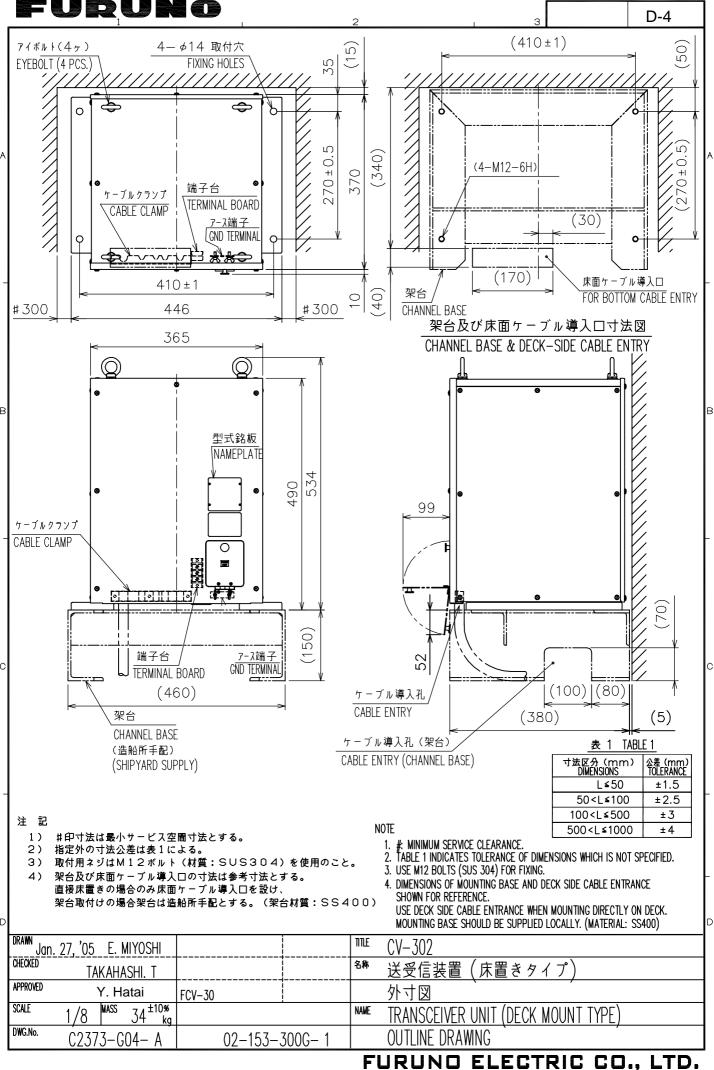
Note: After changing setting, reboot ETR-30N.

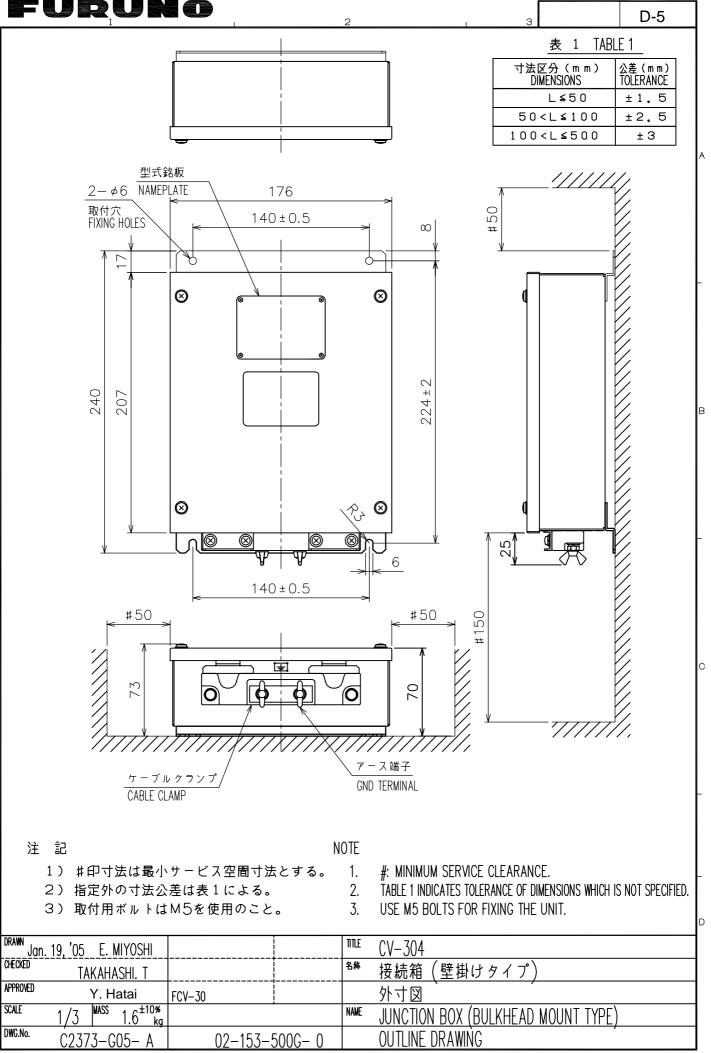


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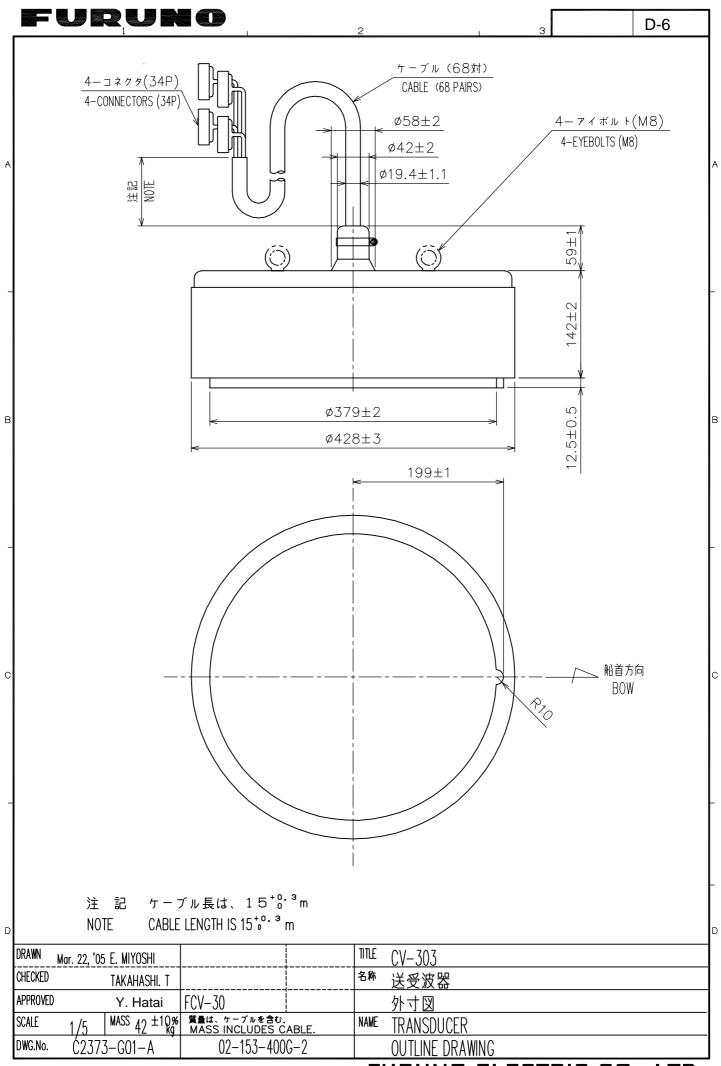






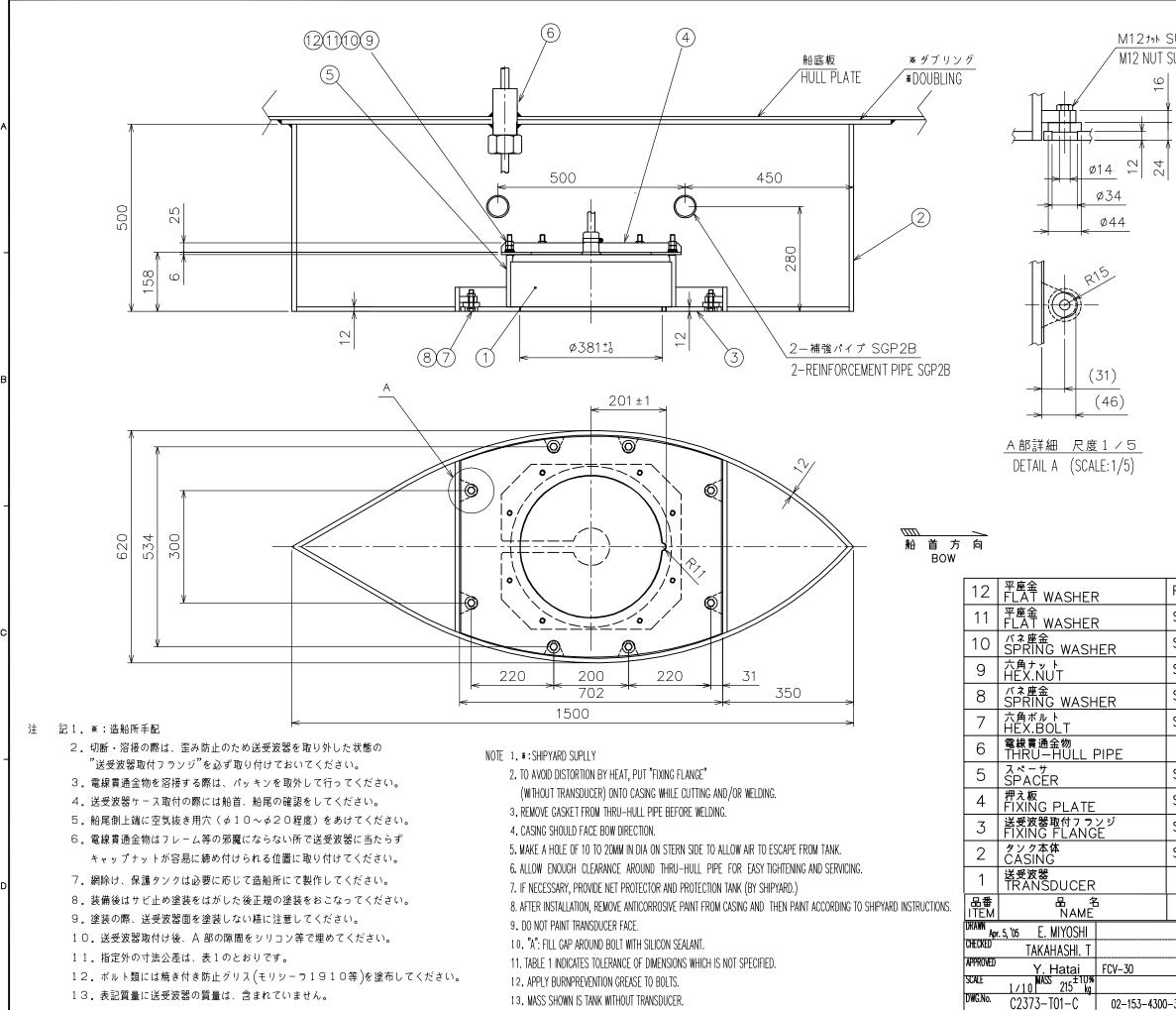


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FURUNO



00-3	TRANSDUCER INSTALLATION
FURU	NO ELECTRIC CO., LTD.

	РОМ	8	T-201-11			
	SUS316L	8	M12			
	SUS316L	8	M12		С	
	SUS316L	16	M12			
	SUS316L	8	M12			
	SUS316L	8	M12X50			
		1	TFB-1600			
	SGP	8	02–153–4303			
	SS400	1	02–153–4302			
	SS400	1	02-153-4301			
	SS400	1	02-080-2001			
		1	CV-303	表記質量に含まず NOT INCLUDED IN MASS.	D	
	材質 MATERIAL	数量 Q'TY	図番 DWG.NO.	摘 要 REMARKS		
			-625			
			受波器			
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4300	300–3 TRANSDUCER INSTALLATION			UN		
FURLING FLEGTRIC CO., LTD.						

500 <l≦1000< th=""><th>± 4</th><th></th></l≦1000<>			± 4	
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8	3000 <l< td=""><td>±15</td><td></td></l<>	±15		
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要目表 PRINCIPAL ITEMS			MS	
	船首から FROM BOW		m	
₽OSI	FROM BOW キールから FROM KEEL		mm	
突出量H PROJECTION			mm	
取付状態 FIXING CONDITION		HOR	行時水平 NZONTAL RUNNING	
保護タンク PROTECTION TANK				

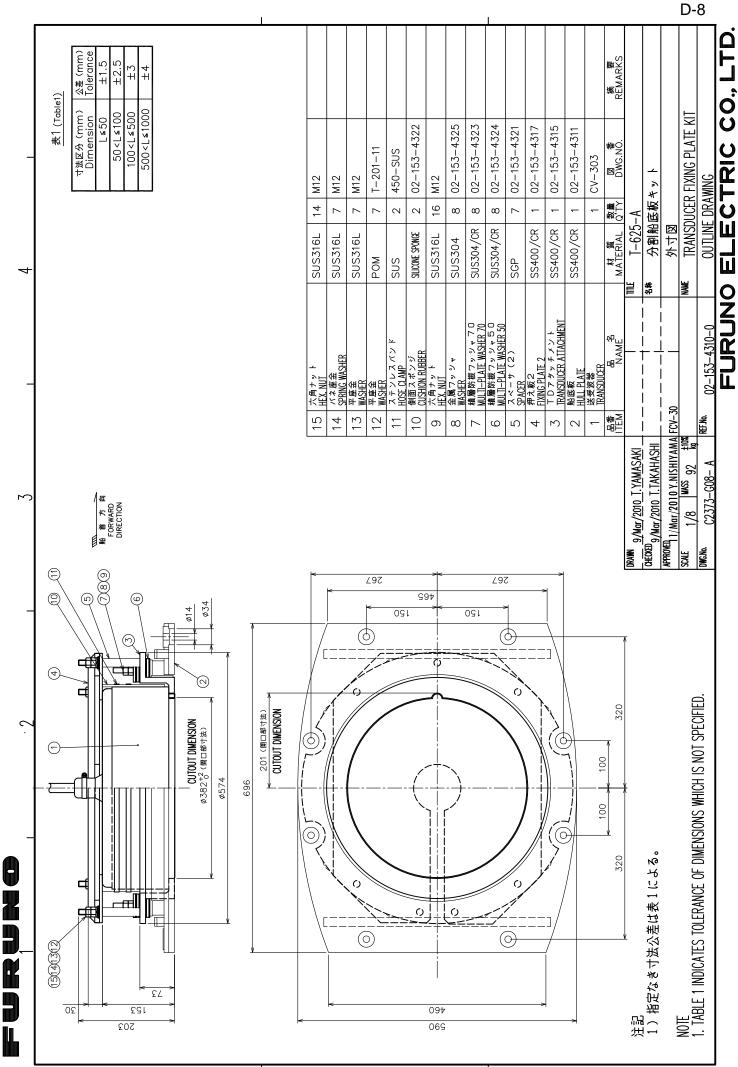
表1 (Table1)				
寸法区分(mm) Dimension	公差 (mm) Tolerance			
L≤50	±1.5			
50 <l≤100< td=""><td>±2.5</td></l≤100<>	±2.5			
100 <l≦500< td=""><td>±3</td></l≦500<>	±3			
500 <l≤1000< td=""><td>± 4</td></l≤1000<>	± 4			
1000 <l≦2000< td=""><td>±5</td></l≦2000<>	±5			
2000 <l≤4000< td=""><td>±7</td></l≤4000<>	±7			
4000 <l≤8000< td=""><td>±10</td></l≤8000<>	±10			
8000 <l< td=""><td>±15</td></l<>	±15			

M12ナット SUS304 溶接 M12 NUT SUS304 WELD

装備法分類番号 INSTALLATION METHOD Τ-周波数 FREQUENCY

D-7

kHz



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Α

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